



DO NOT SCALE IF IN DOUBT - ASK CONFORMS TO BS 8888 TOLERANCING TO ISO 8015	
DRAWN BY PK	DATE 16/10/2023
CHECKED BY RB	DATE 17/06/2024
APPROVED BY RB	DATE 17/06/2024

GENERAL TOLERANCES TO DIN ISO 2768-1 LINEAR, ANGULAR, CHMF & RADS UNLESS STATED - CLASS f (FINE) DIN ISO 2768-2 FOR FORM & POSITION - CLASS H

UNLESS SPECIFIED SHAFT CENTRES SHALL CONFORM TO BS EN ISO 6411-1997 TYPE A. CENTRE DRILL TO CONFORM TO ISO 866 ALL METRIC THREADS TO BE COARSE CLASS 6H OR 6g HOLE POSITION  $\pm \phi 0.2$  UNLESS STATED SURFACE FINISH

Ra 3.2 MILLING  
 Ra 1.6 TURNING  
 REMOVE BURRS & SHARP EDGES.  
 DIMENSIONS APPLY AFTER PLATING

THIRD ANGLE PROJECTION

MATERIAL  
SEE NOTE

FINISH  
SEE NOTE

DIMENSIONS mm	ESTIMATED MASS TBAg	SCALE 1:2
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<b>PMW DYNAMICS</b> ALTON, HAMPSHIRE, GU34 2QW, UK		A3 ISS 01
TITLE <b>IG9190- MOTOR GEARBOX - 500W - OUTLINE</b>		
DRAWING NUMBER <b>4812554</b>		SHEET 1 OF 1