



DO NOT SCALE  
IF IN DOUBT - ASK  
CONFORMS TO BS 8888  
TOLERANCING TO ISO 8015

DRAWN BY PK	DATE 16/10/2023
CHECKED BY RB	DATE 17/06/2024
APPROVED BY RB	DATE 17/06/2024

GENERAL TOLERANCES TO DIN ISO 2768-1 LINEAR, ANGULAR, CHMF & RADS UNLESS STATED - CLASS f (FINE) DIN ISO 2768-2 FOR FORM & POSITION - CLASS H

UNLESS SPECIFIED SHAFT CENTRES SHALL CONFORM TO BS EN ISO 6411-1997 TYPE A. CENTRE DRILL TO CONFORM TO ISO 866 ALL METRIC THREADS TO BE COARSE CLASS 6H OR 6g HOLE POSITION  $\pm \phi 0.2$  UNLESS STATED SURFACE FINISH

$\sqrt{Ra 3.2}$  MILLING  
 $\sqrt{Ra 1.6}$  TURNING  
 REMOVE BURRS & SHARP EDGES.  
 DIMENSIONS APPLY AFTER PLATING

THIRD ANGLE PROJECTION

DIMENSIONS mm	ESTIMATED MASS TBAg	SCALE 1:2
MATERIAL SEE NOTE		
FINISH SEE NOTE		

<b>PMW DYNAMICS</b> ALTON, HAMPSHIRE, GU34 2QW, UK		<b>A3</b> <b>ISS 01</b>
TITLE <b>IG9190- MOTOR GEARBOX - 1500W - OUTLINE</b>		
DRAWING NUMBER <b>4812556</b>		SHEET 1 OF 1