



ISS. 01					DATE 18/06/2024		CR No 1st Rel		ZONE		INITIALS PK		DO NOT SCALE IF IN DOUBT - ASK CONFORMS TO BS 8888 TOLERANCING TO ISO 8015 DRAWN BY PK DATE 17/06/2024 CHECKED BY RB DATE 17/06/2024 APPROVED BY RB DATE 17/06/2024		GENERAL TOLERANCES TO DIN ISO 2768-1 LINEAR, ANGULAR, CHMF & RADS UNLESS STATED - CLASS f (FINE) DIN ISO 2768-2 FOR FORM & POSITION - CLASS H		UNLESS SPECIFIED SHAFT CENTRES SHALL CONFORM TO BS EN ISO 6411-1997 TYPE A. CENTRE DRILL TO CONFORM TO ISO 866 ALL METRIC THREADS TO BE COARSE CLASS 6H OR 6g HOLE POSITION $\pm \phi 0.2$ UNLESS STATED SURFACE FINISH Ra 3.2 MILLING REMOVE BURRS & SHARP EDGES. DIMENSIONS APPLY AFTER PLATING Ra 1.6 TURNING		DIMENSIONS mm ESTIMATED MASS g SCALE 1:2		MATERIAL FINISH		PMW DYNAMICS ALTON, HAMPSHIRE, GU34 2QW, UK TITLE MOTOR GEARBOX - 1000W ULTIMATE 140 DRAWING NUMBER 4812713		A3 ISS 01 SHEET 1 OF 1	
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